## APPLICATION GUIDE LINES FOR JET SKI AND SPORTBIKE GRAPHICS

NOTE: install approx in 70° temp and use heat gun to soften adhisive and conform to your ski.

- 1. Remove all existing decals and glue (use a heat gun to remove old decals and a paint safe adhesive remover to remove glue, (citrus based works best).
- 2. Clean ski with paper towel and rubbing alcohol be sure that no lint from paper towel is left behind. If parts are made of plastic clean with a solvent (such as contact cleaner).
- 3. Put 12 drops of dish soap into a spray bottle with 1 gt of water.
- 4. Spray section of ski where decal is to be applied (hood decal should be installed first), use lots of soap/water.
- 5. Peel decal from backing (hood first) and spray sticky side of the decal as you peel it use a lot of soap/water.
- 6. apply decal and position it; once in place, use a squeegee or like to displace the water behind decal, then spray the front side of the decal so the squeegee slides over the top of the decal.
- 7. for easier alignment on decals put multiple pieces on at once but do not squeegee all the water out, once they are all in place and in alignment, squeegee the rest of the water out one piece at a time.
- 8. use a heat gun to conform and manipulate the decals around curves.
- 9. Some decals like separate race numbers must be trimmed at hood with a razor blade, then tuck excess under hood under the hood (always try to let decals dry a little before trimming with razor blade) (1 hours @ 80 degrees) it provides a clean sharp cut.
- 10. use a heat gun on all the decals when complete especially on the edges.
- 11.if any bubbles are left after kit is dried pop with a small pin, push water out and apply heat with heat gun).

## **NOTES**

- 1. Use a heat gun manipulate the decal over extreme curves and bends if needed (apply heat to any bends or where vinyl over laps no matter how easy the vinyl conforms) heat helps keep vinyl to stay conformed to bends and to soften the adhesive when its under 70.
- 2. Use a small needle to pop any water or air bubbles.
- 3. Heating up the decal will make it return to its original shape or conform to curves.
- 4. If you damage a piece of your decal kit, we sell the pieces separately.
- 5. any defects or blemishes in the vinyl can be removed by heat, if you use so much heat it is to hot to touch, you are using to much heat.
- Too much of the soap and water solution will NOT stop the decal from sticking properly.
- 7. most graphics are shipped unweeded for ease of application, protection during shipping, and for scrap to do any patching if needed.
- 8. Do not stretch or force decal around curves, use the heat gun to conform the vinyl.
- 9. some kits are not cut out for latches, exhaust ports, or hull fittings etc....

## TOOLS NEEDED

Squirt bottle.
some type of squeegee
Heat gun.
Razor blade.

THERE IS A SEEM IN THE MIDDLE OF MOST GRAPHIC KITS WHEN INSTALLING MAKE THE FRONT PIECE GO OVER THE BACK PIECE, WHEN THE GRAPHIC KIT IS ON GO BACK TO THE SEEM AND WARM IT UP AND PUSH DOWN WITH FINGER TO TAKE THE AIR GAP AWAY, OR YOU CAN BUTT THEM UP FLUSH.



